

AUTUMN IN AWESOME NEW ENGLAND INCLUDES THE ROCKY COAST OF MAINE



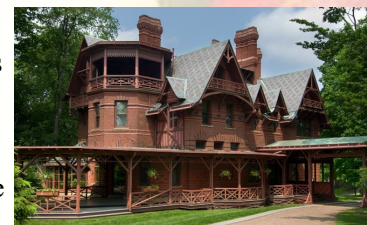
October 2 - 10, 2021 - 9 Days / 8 Nights - Tour Includes 16 Meals
\$1685 PP Double / \$1465 PP Triple / NO Quads / \$2315 Single

Day 1: Join **Ionosphere Tours** for one of the most enjoyable tours you will ever experience. Our adventure begins today as we venture north traveling through South Carolina, North Carolina, Virginia, W. Virginia and into **Maryland** for our overnight stay in Hagerstown. **Lunch will be included** today. (L)



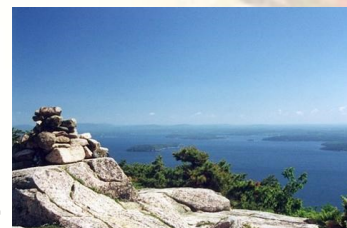
Day 2: Following breakfast, we will continue north, traveling through Maryland, Delaware, New Jersey, New York and into Connecticut, where we arrive at the fantastic **Foxwoods Resort**. With over 1,400 luxurious rooms, 24 restaurants, 17 specialty shops, 5 casinos and headline entertainment, it's easy to see why the Foxwoods is full of action, fun and excitement. A **Buffet Dinner will be included tonight**. (B,D)

Day 3: Following an **included breakfast buffet** this morning, we continue our amazing New England journey as we drive to **Hartford, Connecticut** for a visit to **The Mark Twain Museum**. The Webster Bank Museum Center at The Mark Twain House & Museum offers visitors an opportunity to learn more about Mark Twain, his family, the historic house, and the author's legacy. This state-of-the-art facility houses the Aetna Gallery with a permanent exhibition on Twain's life and work; a rotating exhibition hall, The Hartford Financial Services Theatre, showing a Ken Burns mini-documentary on Twain and the Mark Twain Store. We'll make a stop at the headquarters for **Yankee Candle** near Deerfield, MA. We'll have lunch on our own here before we depart for **Portsmouth, New Hampshire** area. We will enjoy an **included dinner** and spend the night in the Portsmouth area. (B,D)



Day 4: We cross into **Maine** early this morning and travel along the coast through **Kennebunkport**, where former President Bush has a home. In **Portland**, we make a picture stop at **Portland Head Lighthouse**, said to be the first lighthouse authorized by the US and the oldest lighthouse in continuous use. Next, we travel along the rocky coast of Maine to **Pemaquid Point** near Bristol, site of the first permanent settlement in Maine (1625). Continuing along the coast to Camden, we enter **Camden Hills State Park** where the view of the Atlantic coast from 800 ft. **Mt. Battie** is spectacular. We continue on to the **Ellsworth, ME** area, where we will spend the night, following our **included dinner**. (B,D)

Day 5: Following breakfast this morning, we depart for **Acadia National Park**, located on **Mount Desert Island**, near **Bar Harbor**. We'll enter Acadia National Park, and take the scenic drive to **Cadillac Mountain**. The island is of rugged granite with forests and flowers and has many bays and inlets, of which many can be seen from the vantage point on 1530 ft. Cadillac Mountain, the highest point on the Atlantic coast of the US. Next, time to explore and have lunch in Bar Harbor. By mid-afternoon we will depart for **Waterville, ME**, where we will overnight. **Dinner is included** tonight. (B,D)



Day 6: Following breakfast this morning we continue our amazing New England journey as we travel into **New Hampshire** and the **White Mountains**. We'll enjoy the breathtaking scenery along our route through the White Mountains and we pause for a **Tour of the Mount Washington Luxury Resort Hotel and included elegant lunch**. We cross into **Vermont** and have accommodations for tonight in **St. Johnsbury, VT**. (B,L)



Day 7: Our first stop this morning will be to visit the **Bragg Farm Sugarhouse**, in Montpelier, VT. Free sugar house tours and tasting, multimedia displays in a real woodshed theater, a nature trail, country store, and an outdoor Vermont farm life museum make up the Morse Farm experience and sprinkled throughout, are whimsical carved folklife characters created by Burr Morse.

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We'll also include a stop at the **Cold Hollow Cider Mill**, located at Waterbury Center. This Vermont legend is New England's largest producer of apple cider. We'll watch cider making and sample free cider fresh from the press. On hand is a collection of antique cider making and agricultural machinery. **Lunch will be included** today. Later this afternoon we pause for a break at **The Vermont Country Store**, home of the Voice of the Mountains mail order catalog. Our overnight is in the **Milford, CT** area. (B,L)



Day 8: After breakfast at the hotel this morning we depart for Lancaster, PA in the heart of the Amish country. Our **included lunch** today is an Amish treat as we enjoy a feast at a local favorite restaurant. Next we welcome our step-on guide onboard our motorcoach for a **Guided Tour** of the farms and homes of the Amish. Manicured homes, gardens and fields are evidence of the hard work of the Amish and Mennonite residents of Lancaster County, and we're sure to see the well-known black buggies of the Amish that are their only mode of transportation to and from work, church and the markets. We'll travel to **Hagerstown, Maryland** for our overnight. (B,L)



Day 9: All to soon, our journey must come to an end. Following breakfast this morning, it's time to turn home, filled with the wonderful memories that remain from our autumn excursion. We reflect on all the beautiful scenery we've viewed this week, and maybe even talk of future trips into the beautiful region of New England. What a wonderful time we have shared. (B)

**Deposit/Payment Requirements:
\$400.00 Deposit Per Person due with reservation**

**Plus cost of travel protection, if desired
(travel protection offers insurance benefits & non-insurance services)
cost per person is: \$138 Double, \$138 Triple - \$174 Single**

Final Payment Due by August 16, 2021



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